



Automotive

## TECHNICAL SPECIFICATIONS

PROPERTIES	UNIT	DCNC PF 302507/5Y
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### TABLE

Working Table	mm	3000x2000
Maximum Payload	kg	10000
T Slot - Dimension - Interval	mm	
Machine Outer Dimension	mm	9000x5000x5000
ATC	piece	40

### STROKES (Maximum)

X Axis	mm	3000
Y Axis	mm	2500
Z Axis	mm	700
C Axis	degree	2,5°
Distance Between Spindle and Table	mm	130-830

### FEED RATE (maximum)

X Axis	m/min	13
Y Axis	m/min	15
Z Axis	m/min	20
C Axis	rpm	20
Axis Motor Torques	Nm	70/70/50

### SPINDLE

Spindle Motor Power	kW	28-33
Spindle Maximum Speed	rpm	3500
Spindle Taper		BT50

- Our machines are produced in special design, dimensions and accessories according to the customer requirements

## Drinns DCNC Series CNC Double Column 5 Surface Milling Machine

CNC Double Column 5 Surface Milling Machine is designed to cover movements of the surface in different lengths. Especially in the manufacturing sector, it is ideal for precision machine processing of a single operation bodies.



Drinns DCNC Series  
CNC Double Column Milling Machine  
Working with precision 3 Axis CNC Double Column Milling Machine is used for special applications in automotive and machinery industries.



Two spiral type chip conveyor is placed aside and palette type chip conveyor placed to the end provide efficient chip evacuation.



• Rotary table head adjusted in steps of 1°, 2.5°, 5° degrees allows extremely precise machining operations on the workpiece



• Coolant and guideway lubricant is totally separated. Special integrated design of the cutting coolant vessel prevents undesired decomposition of the liquid.